

TECHNICAL DATA SHEET

71601D is a LLDPE grade produced by the Spherilene Technology.

71601D is suitably additivated for excellent processability in Drip Lateral Pipes.

The grade is characterized by controlled morphology, excellent processability and mechanical properties.

Property	Test Method	Unit	Value	
Melt Flow Index (2.16 kg, 190 °C)	ASTM D 1238	g/10 min	1.0	
		0		
Density (23 °C)	ASTM D 1505	g/cm ³	0.920	
PHYSICAL PROPERTIES				
Tensile Strength at Break	ASTM D 638	MPa	18	
	(50 mm/min)			
Elongation at Break		%	1000	
Notched Izod Impact Strength (23 °C)	ASTM D 256A	J/m	500	
ESCR (50 °C, 10% Igepol), F50	ASTM D 1693B	Hr	>1000	
Suggested Processing Conditions				

Barrel Temperature	C	200 - 240
Die Temperature	C	240 - 250

* Halene L is the registered trademark of Linear Low Density Polyethylene of HPL Mechanical properties are on specimens from compression molded sheets

Compliance certificates and MSDS are available on request. Visit us at www.haldiapetrochemicals.com

Halene – L*

71601D

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